

# Ekoplastik Manual

Ø 16-40 mm

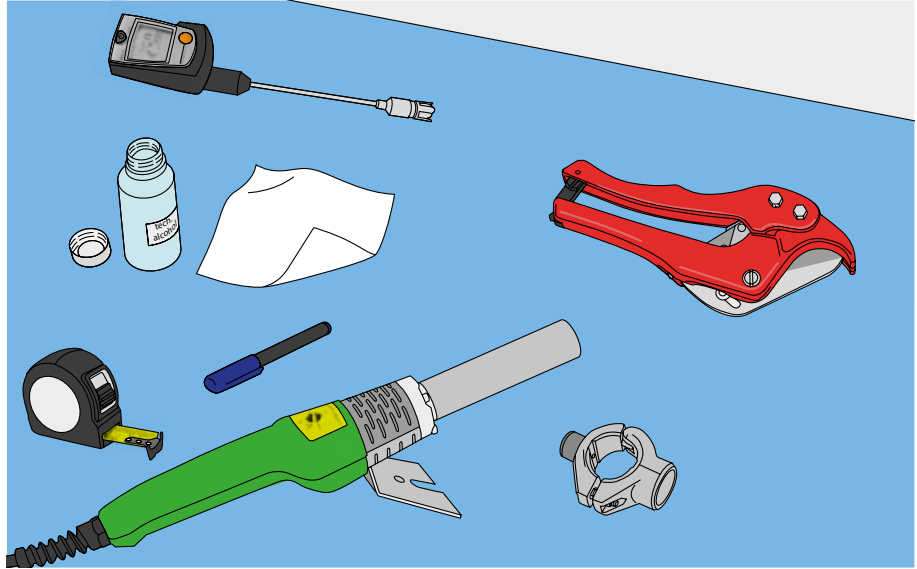


# Polyfusion Welding Working Procedures

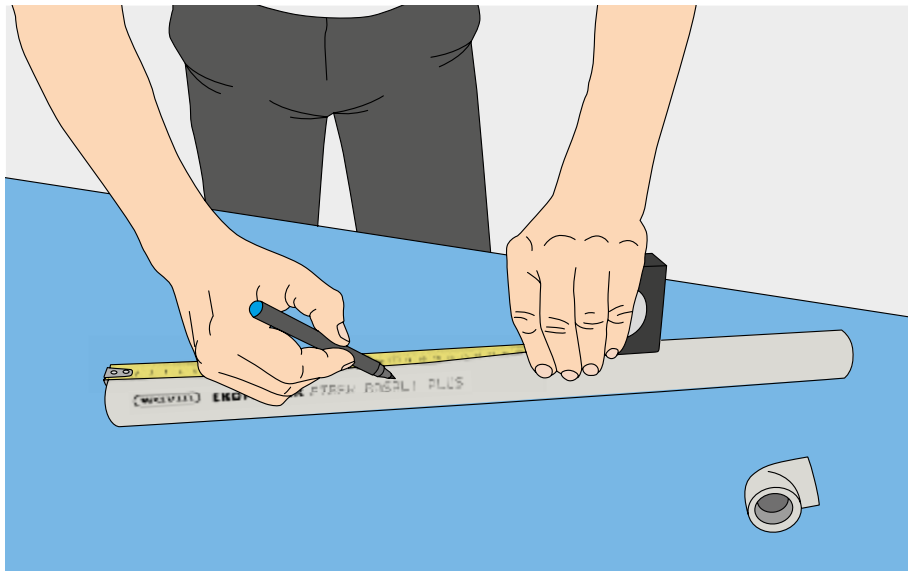
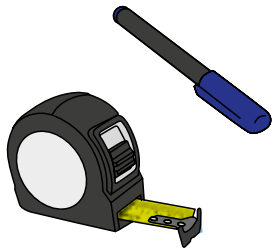
Welding of pipes and fittings by a polyfusion method is simple. However, certain rules must be followed to ensure a long-term service life without any problems.

This graphic manual is valid for PPR and PP-RCT pipes of Ekoplastik System in diameters 16 - 40 mm

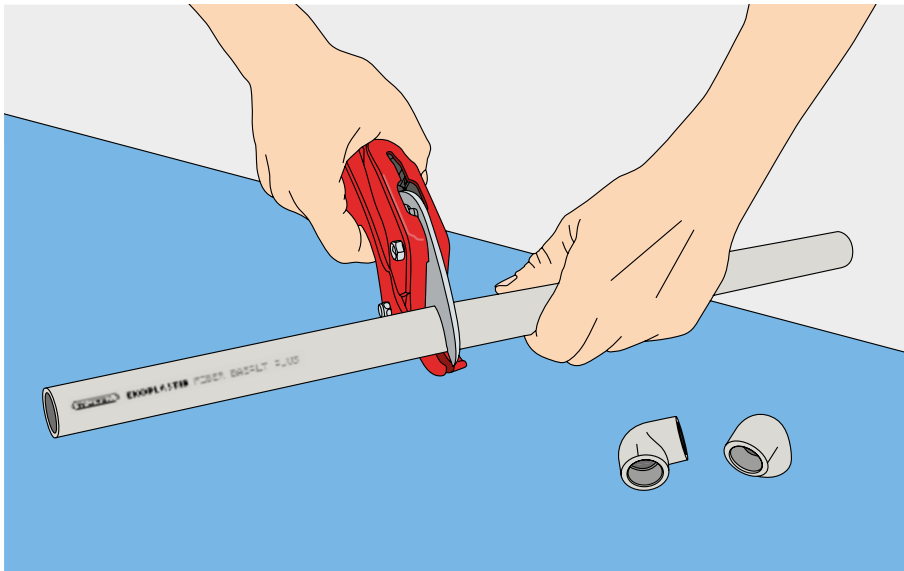
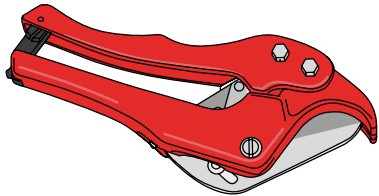
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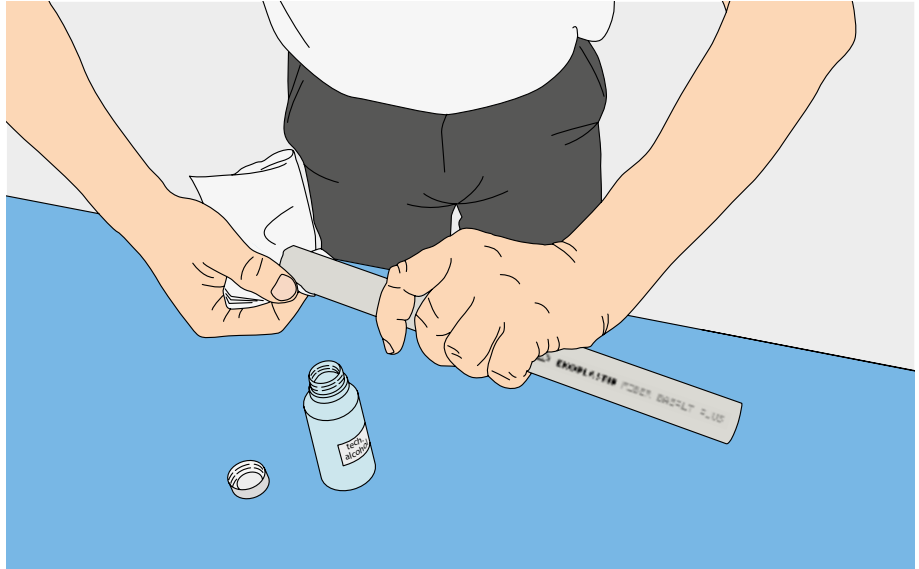
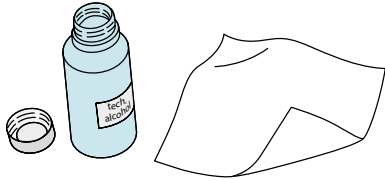
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3.

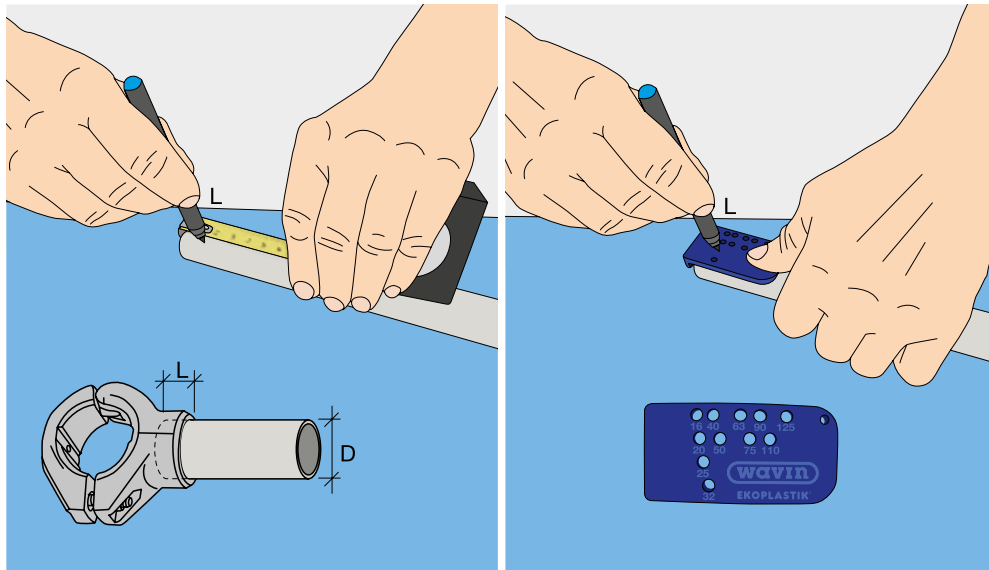


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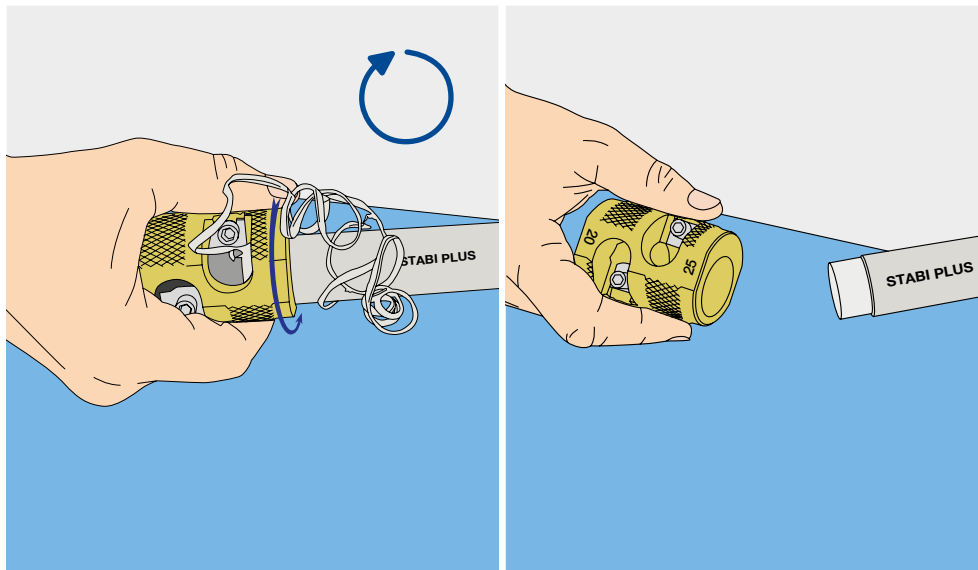
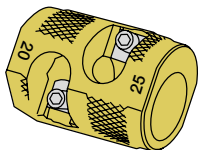
# 5.

D [mm]	L [mm]
16	13
20	14
25	15
32	17
40	18



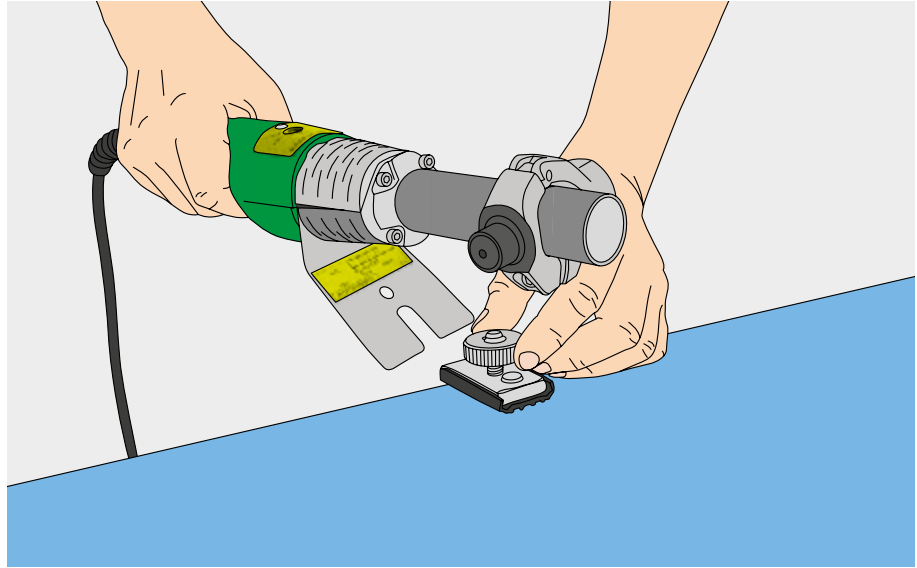
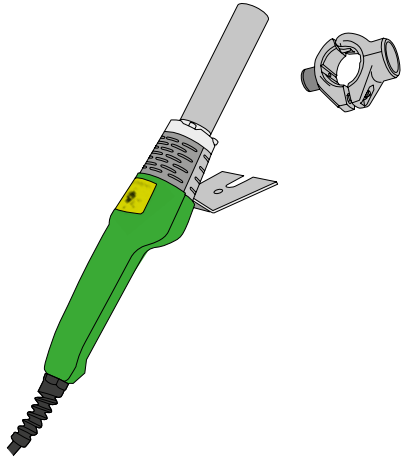
# 6.

STABI PLUS/AL

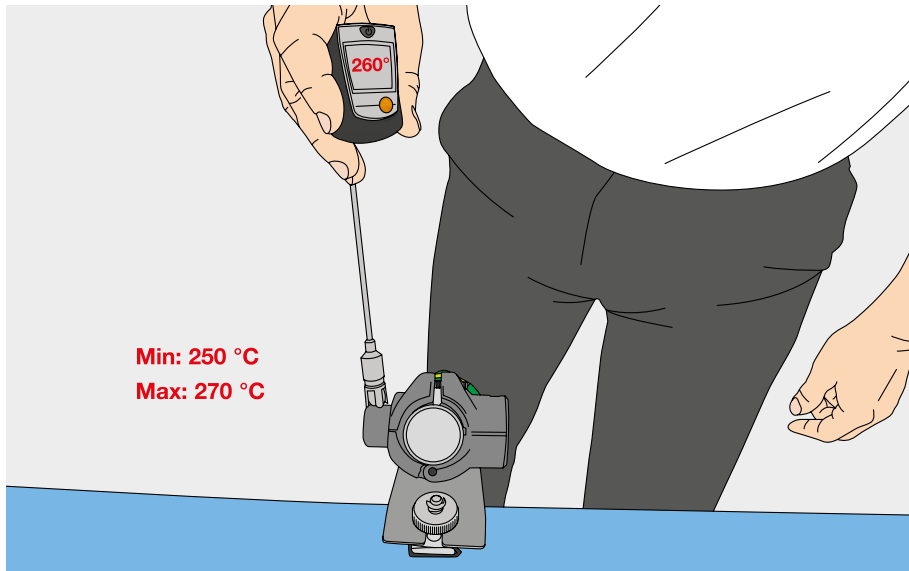




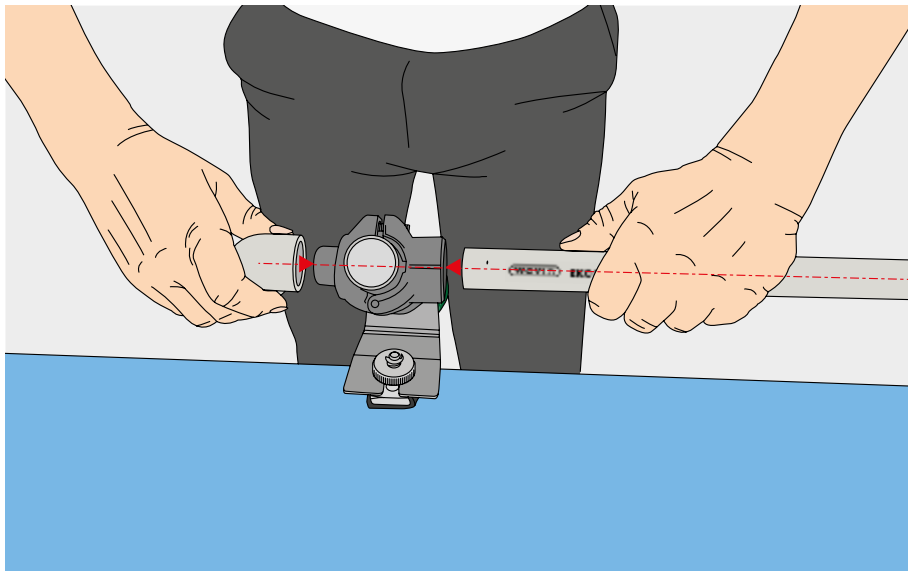
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8.

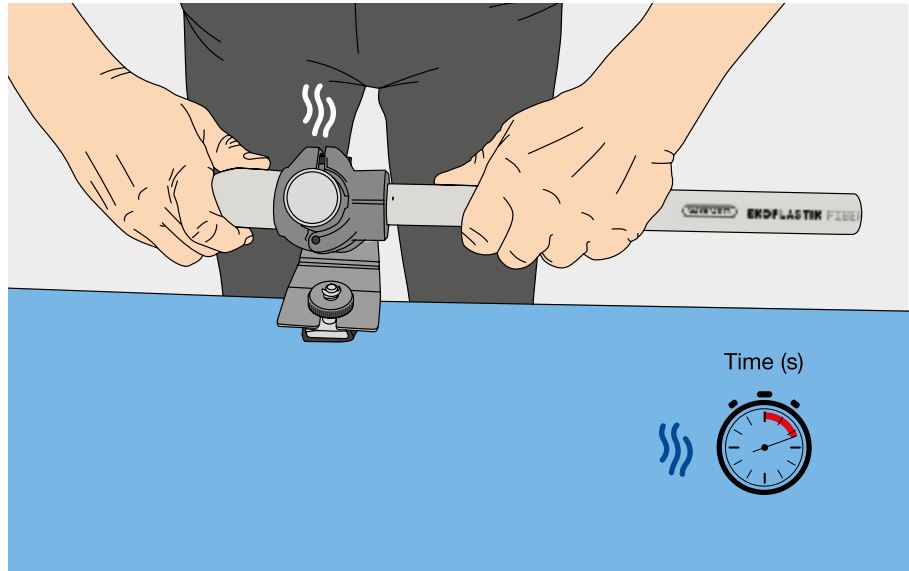


9.



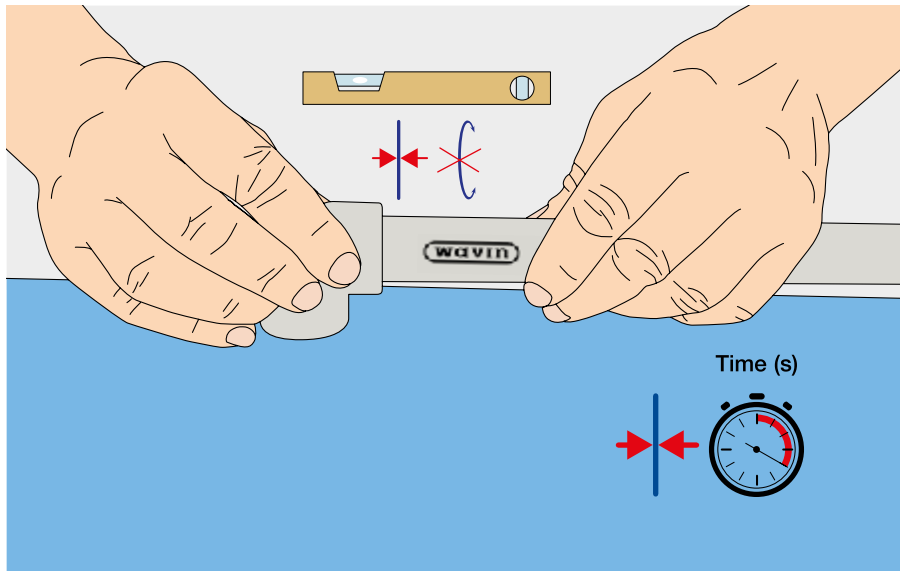
# 10.

D [mm]	⌚ [s]
16	5
20	5
25	7
32	8
40	12

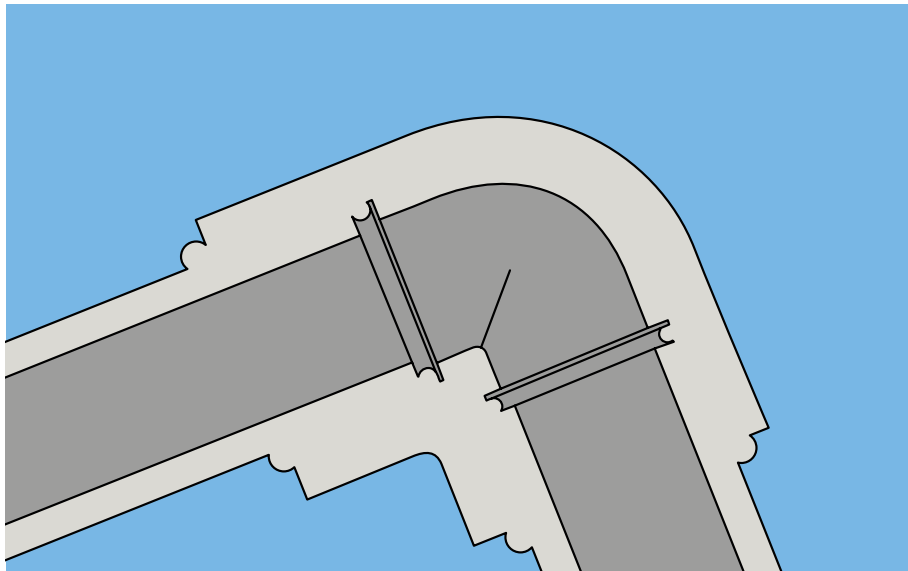


# 11.

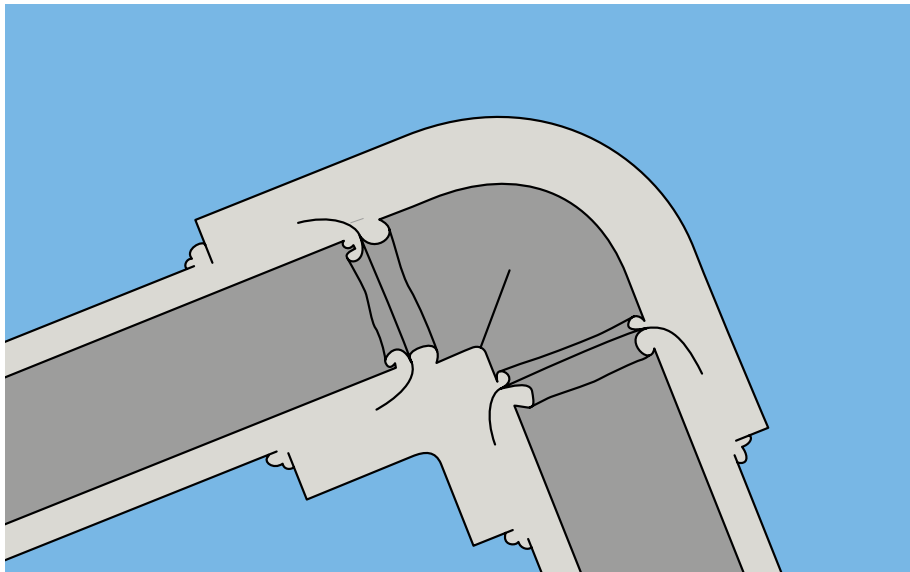
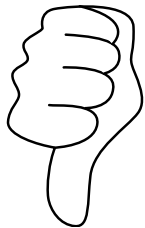
D [mm]	fix[s]
16	6
20	6
25	10
32	10
40	20



12.



13.



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